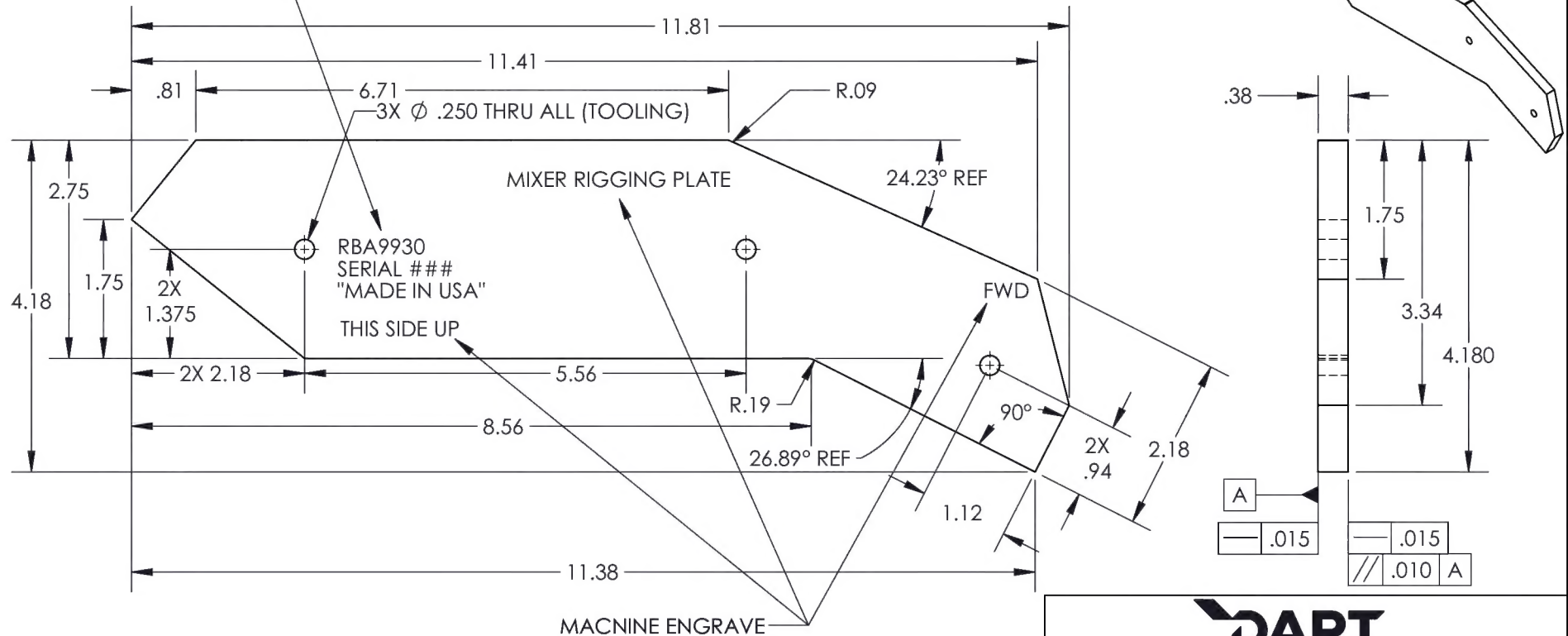


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		DIMENSION 6.71 WAS FROM END OF TOOL, NOW STARTS AT 0.81 DIMENSION THUS CHANGIN ANGLE FROM 20.37° TO 24.23°. PER MD HELICOPTER MAINT. MANUAL.	9/8/09	WP	RW
2		CG'D R.090 TO R.187 PER G.E. CORRECTED R/S VIEW TO SHOW HOLES, ADDED MACHINE ENGRAVE NOTE.	11/9/09	RJC	RW
2A		CH'D TITLEBLOCK DIMENSION TOLERANCES FROM .005 TO .010, .01 TO .030. CH'D DIMENSION FROM .375 TO .38.	7/24/13	RJC	GE
3	15-0184	CORRECTED ANODIZE SPEC TO TYPE II CLASS II. UPDATED TO NEW DRAFTING STANDARDS.	7/27/2015	SM	JAG

ENGRAVE:
T/N, S/N, "MADE IN USA"
TO FIT



NOTES:

- RED ANODIZE PER MIL-A-8625, TYPE II, CLASS II
- ALL MACHINED SURFACES ¹²⁵✓ FINISH.

DART AEROSPACE	
TITLE PLATE, RIGGING - MIXER	
DWG NO. RBA9930	REV 3
MAT'L 6061	DRAWN BY: MACKOVJAK
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .010 .XX ± .030 .X ± .1	HEAT TREAT FINISH RED ANODIZE
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:2	DATE 7/27/2015
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	PLATE	6061		